

SR TOP CLEAR 1054 / SD 1533

Application Guidelines



**CLEAR COATING FOR
UV RESISTANT
CARBON PARTS**

It's all in the Chemistry

Sicomín
Epoxy Systems

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SR TOP CLEAR 1054 / SD 1533

Application Guidelines

SR TOP CLEAR 1054 / SD 1533 is a highly UV resistant hybrid system for clear carbon and other varnished parts.

APPLICATION TIPS FOR BEST RESULTS:

Always prepare surface of part by sanding to 120-240 grit before removing all dust and wiping with ABU.

Mix resin and hardener components at the last minute, only when all parts are ready to be coated.

When spraying Top Clear, maintain a steady distance of 40-60cm between the spray gun nozzle and the surface of the part.

Mixing Ratios



By weight: 100 : 66
By volume: 100 : 62

Ideal Workshop Conditions



Temperature
15-35°



Low humidity preferred
Max 70%

Application Method	HVLP gun with 1.5-1.7 nozzle. Spray with 3.5-4 bar pressure	High quality bristle or foam brush
Thinner	20% ABU	2-5% ABU
Pot Life – 150gm mix at 25°C	15-20 minutes	10 minutes
1st Coat Thickness	50µm primer layer	100-150µm primer layer
Time Between Coats	30 minutes at 25°C	
2nd Coat Thickness	No specific thickness - 150-300µm suggested	
Time before additional optional coat	1 hour at 25-30°C	

Please contact your local Sicomin distributor or technical rep for additional processing information and advice.
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